

# Instructions for L1324 AP / AL

## Stance Flexion 5 Bar

### Mechanical Manual Locking Knee



ST&G USA Corp.  
2691 Saturn St.  
Brea, CA 92821

Phone: (714) 524-0663  
Fax: (714) 364-8113  
[www.stngco.com](http://www.stngco.com)

---

# 1 Description and purpose

Prosthetist instructions.

- L1324 AP / AL knee is for lower limb prosthesis.
- Recommended for K1 up to K2.
- Weight limit for a user is up to 125kg / 275lbs
- Ability to lock knee in full extension as part of rehabilitation process.
- Can progress from locking to full-time unlocked knee.

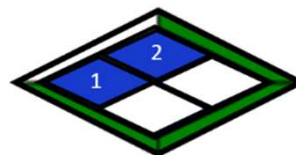
## ***Contra-indications***

- Residual muscular weakness, contractures or proprioceptive dysfunction including poor balance.
- Contra lateral joint instabilities or pathology
- Complicated conditions involving multiple disabilities



**Ensure the end user has understood any Instructions for use, especially to the safety information.**

## **Product Code**



125Kg  
275lbs

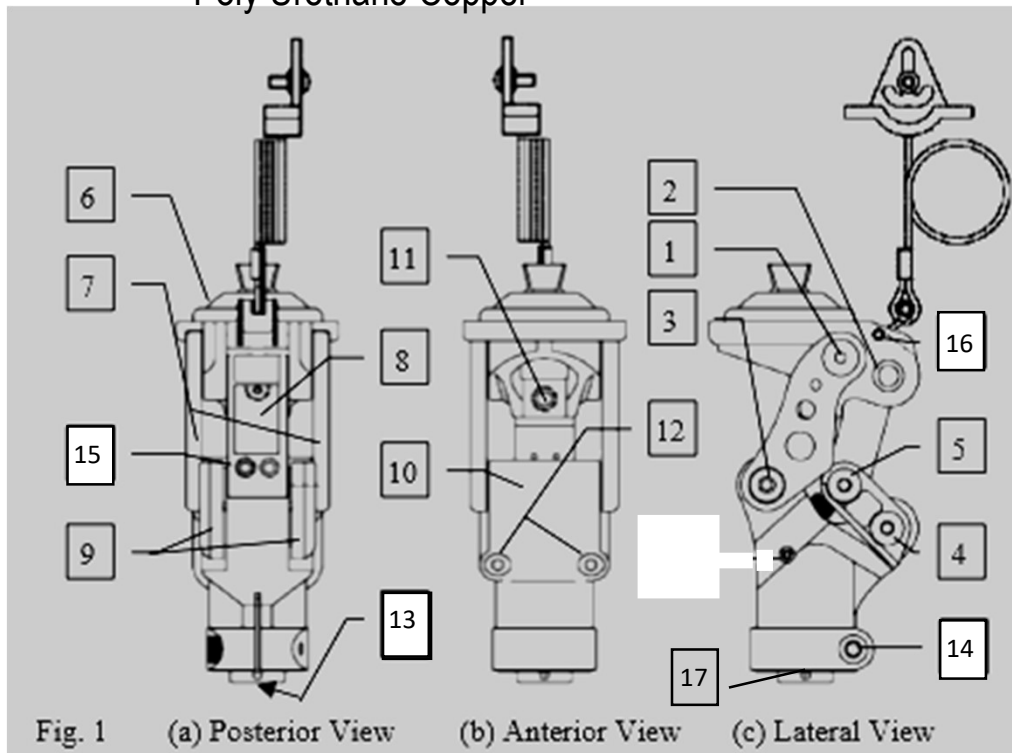
**L1324 AP / AL**

Stance Flexion 5 Bar Mechanical Manual Locking Knee

## 2. Construction

### Principal Parts

|              |                                                                                     |
|--------------|-------------------------------------------------------------------------------------|
| Frame        | Aluminum Alloy, Brass, Stainless Steel, Steel                                       |
| Knee head    | Aluminum Alloy, Stainless Steel                                                     |
| Knee control | Various materials principally Aluminum Alloy, Stainless Steel, Poly Urethane Copper |



- Fig. 1 (a) Posterior View (b) Anterior View (c) Lateral View
- 1) The First Axis
  - 2) The Second Axis
  - 3) The Third Axis
  - 4) The Fifth Axis
  - 5) The Fourth Axis
  - 6) Knee Head
  - 7) Side Bars
  - 8) Back Linkage
  - 9) Fifth Axial Bars
  - 10) Knee Body
  - 11) Knee Head Level Adjusting Screw
  - 12) Flexion Control Adjusting Screw
  - 13) Extension Assist Adjusting Screw
  - 14) Tube Clamp Screw
  - 15) Friction Swing Resistance Adjustment Screw
  - 16) Manual Lock Disable Screw
  - 17) Lock Screw for Extension Assist Adjusting Screw

---

## 3 Function

- The stance flexion control angle up to 12 degree for mimicking normal knee flexion from heel strike to foot flat of a gait cycle
- Pyramid and Knee Disarticulation mounting options
- 30mm Distal Tube Clamp
- Adjustable spring extension assist
- Adjustable knee head level angle
- Adjustable friction
- Manual lock can be disabled



### **Important:**

**DO NOT adjust out stance flexion to 0° - must maintain minimum of 5° stance flexion up to 12°, 0° stance flexion can potentially lead to knee failure. Excessive stance flexion can lead to unwanted noise and excessive knee stance stability which will make it difficult to initiate flexion.**

---

## 4 Safety Information



The Caution symbol highlights safety information which must be followed carefully.



Be aware of finger trap hazard at all times



Any changes in performance of the knee e.g. instability or lag in transition from full stance flexion moment to full knee extension moment in the knee should be immediately reported to the Clinician / Practitioner



Any excessive changes in heel height may adversely affect the stability of the knee.



The user should be advised to contact their Clinician / Practitioner if their condition changes.

---

## 5 Maintenance

- Maintenance must be carried out by qualified personnel.
- Bi-Annual inspection to be sure lock and knee function is satisfactory.
- Check for visual defects that may affect proper function.
- A loaner system is available should servicing be required.

### The wearer should be advised:

Any changes in performance of this device must be reported to the Clinician / Practitioner.

### Changes in performance may include:

- Inability to lock during weight activation
- Any unusual noises

### Cleaning:

- Use a damp cloth and mild soap to clean the outside surfaces.
- DO NOT use aggressive cleaning agents.
- DO NOT use any petroleum lubrication on pivots or lock mechanism as this will void the warranty, and could attract excessive dust or aggregate which can accelerate wear and tear on the component.
- If the limb/knee comes into contact with salt or chlorinated water, it should be rinsed with fresh water and dried.

## 6 Limitations on use

### Intended Life:

- Service life of the product is covered by the warranty period (1 year)
- This product is recommended for use with other ST&G Products.

### Lifting Loads:

Amputee weight and activity is governed by the stated limits.

Combined amputee, and carrying load, should not be at, or exceed stated weight limit.

### Environment:

Store at room temperature, and avoid extremely hot, cold, or moist storage environments Storage Temperature

Range: between temperatures of -10°C to 50°C [14°F and 122°F]

Do not store in wet or very hot environment.

#### Allowable environmental conditions

Use – relative humidity: 0 % to 90 %, non-condensing

Storage/transportation – relative humidity: 20 % to 90 %, non-condensing

Splash - Fresh water, rain, salt water, urine, dust, sand, particles of foam cosmetics

cleaning required after contact with salt-laden air, salt water, chlorinated water, urine, sand

#### Unallowable environmental conditions

Storage/transportation: high vibrations, impacts

Cleaning agents containing solvents



## 7 Alignment and Set-Up



Users be aware of potential finger trap hazard

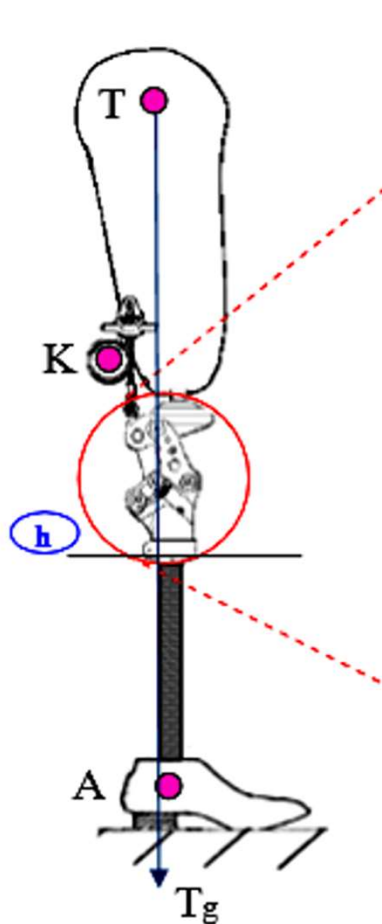


Fig. 2

Adjustment of  $\pm 0$  to 2mm

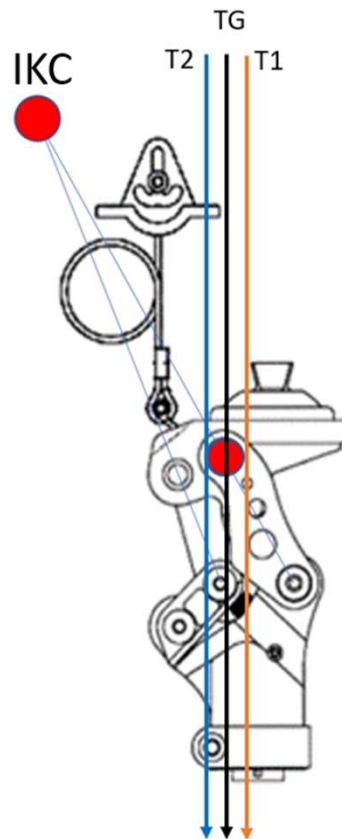


Fig. 3

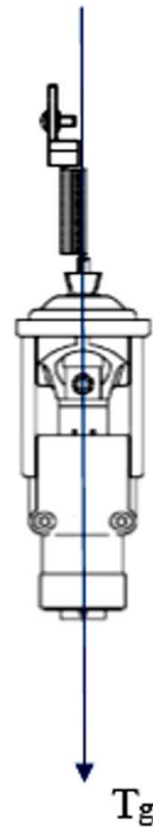


Fig. 4



Note: 4-bar knees inherently are very stable due to the geometry built into each design. This is commonly referred to as the Instant Knee Center (IKC). The IKC point when doing bench alignment, will fall behind the traditional TKA line that we will reference. (Fig. 2,3) Tg line in Fig. 3 is ideal placement, but in certain instances, it may be necessary to accommodate placement anteriorly (into the T1 zone up to 2mm), or posteriorly (into the T2 zone up to 2mm). The Tg line is referencing a moving weight bearing line, so it could be in T1, neutral, or in T2 zones.

### BENCH ALIGNMENT:

a) With prosthesis assembled, taking into account hip flexion contractures, abduction, Line Of Progression, and toe out (Fig.2), the TKA plumb line should pass through the knee center (at the proximal/anterior pivot – red dot pivot Fig.3) and in front of the K point (IKC). Take into account shoe heel height, and add 3mm safety factor.

b) Ideally, the pylon connecting the knee and foot should end up vertical. Of course, there may be a variance due to the foot alignment recommendations. In this case, the maximum



**Set the bench alignment taking into account the heel height of associated footwear plus 3mm safety factor!**



**It is not recommended to have alignment posterior to the reference line, as it could cause knee instability!**

anterior tilt of the pylon should not to exceed 4 degrees, and it may be necessary to utilize offset adapters like the 1222T off set tube clamp. In some cases, it may be necessary to slightly adjust the pyramid angle adjustment by loosening the set screw for the adjustment screw and then tuning the angle adjustment screw clockwise. **⚠ DO NOT OVERLY ADJUST THIS SETTING** – it will reduce the K point or IKC making the knee more unstable. Some adjustment is acceptable, but take into account all aspects of patient ability, length of limb, and foot when going to this adjustment. It is advised to follow up in 1-2 weeks to reassess the alignment.

c) The weight line should pass through the centerline of the knee in the Coronal or M/L plane (Fig. 4). Excessive outset or inset will put undue stress on the knee joint.

d) The weight line for Sagittal or A/P plane should have the plumb line passing through T (Tg) line. Ideally, Tg line should pass through the knee center (red colored pivot) and be perpendicular to the ground. (Fig. 3)

e) **When to use ZONE 1 option** - For the higher weight spectrum patients, Tg line should pass slightly into the “Zone I” area (up to 2mm), which is indicated as up to “T1” (Fig. 3) so that it will reduce stance flexion moment forces of the 5th bar. It is recommended to have controlled stance flexion action of the 5th bar, and not to lock it out or have excessively long duration of it. Excessive stance flexion moment and/or duration can be adjusted through tightening the “Flexion Control Adjusting Screw” in, and/or adjusting alignment (of socket and/or foot) into the T1 zone (up to 2mm). The goal is to have smooth transition from stance flexion to neutral mid-stance motion, and not excessive stance flexion duration.

f) **When to use ZONE 2 option** - For the lighter weight spectrum patients, such as women and children, Tg line should pass slightly into the “Zone II” area (up to 2mm), which is indicated as up to “T2” (Fig.3) so that it will increase stance flexion moment forces of the 5th bar linkage. It is recommended to have controlled stance flexion action of the 5th bar, and not excessively short duration, or abrupt motion of it. Excessive short stance flexion moment and/or duration can be adjusted through loosening the “Flexion Control Adjusting Screw” out, and/or adjusting alignment (of socket and/or foot) into the T2 zone (up to 2mm). The goal is to have smooth transition from stance flexion to neutral mid-stance motion, and not abrupt motion or excessively short stance flexion duration.

CAUTION: Please pay extra caution on Tg line passing towards the maximum (up to 2mm) or past Zone I because it will cause excessive knee head extension force, which will generate excessive leverage pressure on "back linkage" and "fifth axial bar" and could result in knee breakage as shown in Fig. 5.



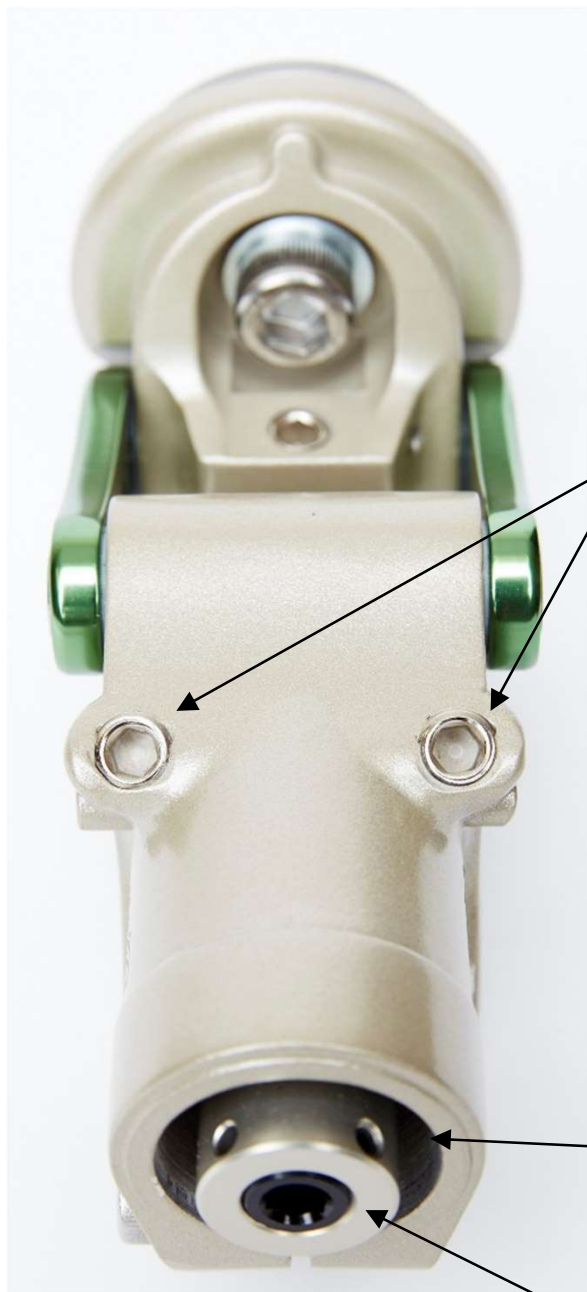
It is highly recommended that Tg line should ONLY pass through the "Red Dot". (Fig. 3)



Fig. 5 An exaggerated schematic diagram to show affect on 5-bar linkage with excessive anterior alignment

# 8 Knee Adjustment

## 8.1 Stance Flexion Adjustment



**NOTE:** Stance Flexion set screws have been eliminated. The threaded holes remain, but will not contain a screw.

*Stance flexion adjustment screws are located on the anterior body of the knee and can be adjusted with a 5mm wrench. Turning both screws clockwise decreases the 5th axis motion, reducing the stance flexion angle. Anti clockwise will increase 5th axis motion, increasing the stance flexion angle. Adjustments need to be symmetrical!*



*Important! adjustments to Stance Flexion Bumper screws need to be symmetrical! Apply thread locker to screws one at a time to prevent screw backing out.*



*Note: Loosen set screw prior to adjusting.*



*Note: Tighten set screw after adjusting.*

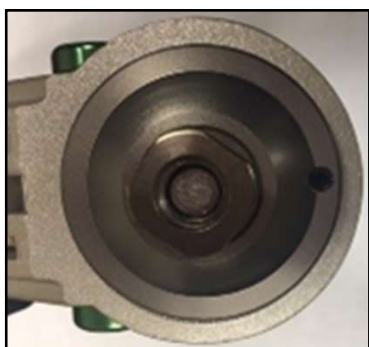
## 8.2 Extension Assist Adjustment

Adjust screw with 6mm wrench:  
Clockwise to increase extension assist  
Anti clockwise to reduce extension assist



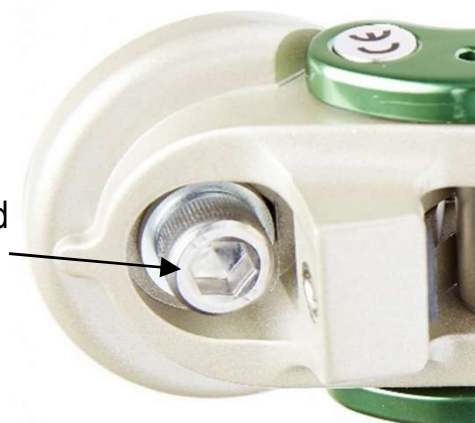
It is not recommended to adjust the head tilt feature of this knee, as it will interfere with the lock mechanism. Adjustment can lead to lock not engaging, or to lock damage which will void the warranty!

### 8.3 Pyramid Head Position Adjusting



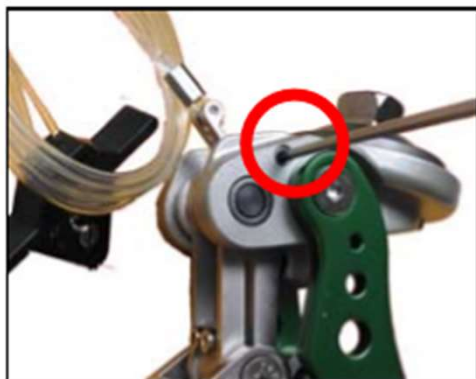
Loosen set screw with 2.5mm hex wrench.

With 8mm hex wrench, loosen Pyramid bolt Rotate to desired orientation and retighten bolt.



*Note: Mark/indicate pyramid orientation. Remove pyramid bolt and apply thread locker, and torque bolt 18Nm. Tighten set screw to help prevent rotation.*

### 8.4 Lock Disable Mechanism



With the lock lever in the “Unlock” position, turn set screw with 2.5mm wrench to disable the lock function. Be sure to tighten the screws on both sides so that the lock lever does not spring back to lock position. The knee will then function as an unlocked 5-bar knee.

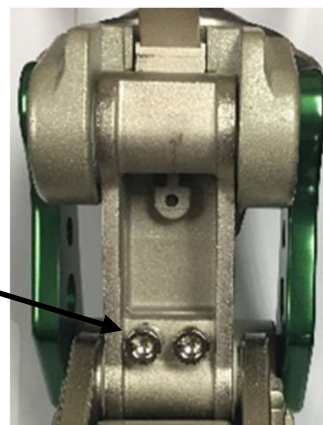
**⚠ IMPORTANT!: DO NOT ADJUST HEAD TILT FEATURE IF KNEE WILL BE USED WITH MANUAL LOCK FEATURE! FEATURE MAY INTERFERE WITH LOCK ENGAGEMENT!**

### 8.6 Knee Friction Adjustment

Turn screw with 3mm hex wrench:  
Clockwise to increase resistance.  
Anti Clockwise to decrease resistance.



Turn screws equally so friction is distributed evenly on linkage bearing.



---

## Attachment of Lanyard Handle Star Nut:

The Star Nut needs to be laminated into the socket. Depending on the nut supplied, the hole should be burnished through, and then:

If the Star Nut is not threaded, drill out with 3.3mm drill bit and tap with 4mm tap.

If the Star Nut is threaded, chase threaded nut to clean thread with 4mm tap.



If for some reason, the Star Nut is not laminated into the socket, a relief can be sanded into the interior of the socket so that the Star Nut sits completely into the relief and does not protrude into the socket – The location and amount the Star Nut needs to be flush is to be determined by the Prosthetist.

Drill a corresponding hole the same size as the star nut hole into the determined location that the Lanyard Handle will be.

After relief is achieved, the Star Nut can be Bonded into position with Acrylic Sealing Resin with fiber filler, or Urethane Adhesive.

The Star Nut will need to be completely covered over, and the bonded area can be covered with Masking Tape till the bond is totally cured.

Once cured, the hole should be burnished and chased with a tap, or drilled and tapped



NOTE: The following is not the preferred method, but should the situation arise, this technique could be utilized as a temporary method!



Once the location is set, drill a corresponding hole the same size as the Star Nut.

Sand down the inside of the socket enough to have the Star Nut lay flush with the socket surface.

You can locate the Star Nut with a copper rivet that has petroleum jelly on the tip and inserted through the hole and the Star Nut placed onto it.

This will aid in locating the Star Nut when bonding it in place – Be sure to cover the nut entirely with enough to have a flush inner surface!





Apply Masking tape over the whole area to enable a smooth and relatively flat blended in surface – if the rivet sticks through the tape, that is ok. You want to be sure that the Star Nut is completely covered so it stays in place when the hole is either chased, or drilled and tapped.

After Star Nut bonding has cured:

If Star Nut is threaded, burnish a through hole, and chase the threads with a 4mm metric tap.

If not threaded, burnish a through hole, re-drill a clean hole, and tap with a 4mm metric tap.



Apply thread locker to the stud threads, and screw the stud into the hole and into the Star Nut.

After determining the length needed for the cable, run through the lanyard handle.

**! NOTE: Cable can be run through a housing.**

**! NOTE: Lanyard handle may vary depending on knee model used!**

After the length is established, insert the handle so the pull tabs are on the distal aspect when inserted onto the stud.

**! NOTE: Do not tighten set screw completely in case length needs to be adjusted!**



Once length is established, the set screw(s) can be tightened down.

**! NOTE: Be sure to leave some extra cable in case some length adjustment may need to be done at a later time!**

**! NOTE: Be sure knee lock can cycle adequately before delivering to your patient.**

---

## For Unlocked gait Deviations

### GAIT DEVIATIONS AND ADJUSTMENTS:

#### **Excessive Heel Rise:**

During walking, first try adjusting the knee friction adjustment by turning it up to slow knee flexion initiation during swing. It might be necessary to very slightly increase knee extension assist spring tension by 1/8 turn increments. Increasing extension assist spring tension alone, will not reduce excessive heel rise tendencies.

**Alignment of this knee is influenced by weight line of socket, and interaction of foot (stance flexion is reactive by these 2 factors).** In most cases, Stance Flexion might not be visibly noticeable, but the effect can be felt by the wearer. 5 degrees of Stance Flexion will make a big difference. In some cases, 12 degrees may be too excessive. Again, check your alignment with the patient standing to see where the TA line falls versus the knee joint reference point – the anterior proximal knee pivot.

#### **Terminal Impact:**

Terminal Impact can be reduced by increasing knee friction through the two knee friction adjustment screws. Be sure to adjust both screws symmetrically. Also, it may be necessary to reduce the extension assist spring tension. (Refer to Section 8.3, 8.1)

## 9. Knee Maintenance

### 9.1 Changing Various bumpers:

For the knee head leveling bumper, use 2mm hex wrench to loosen the bumper set screw by turning anti-clockwise. Fig. right



Note: Indicate position of the screw prior to removal. Push out the bumper by turning the screw with 5mm hex wrench clockwise. Photo left

Place new bumper back into the slot same as previous one.

For the round shape bumper, use a small standard screwdriver to pry out the old bumper. Insert with a new one.



### 9.2.2 Changing Stance Flexion Bumper

Use 4mm hex wrench to loosen the screws of fourth and fifth axes to take out the side bars of stance flexion unit. Please refer to the picture below



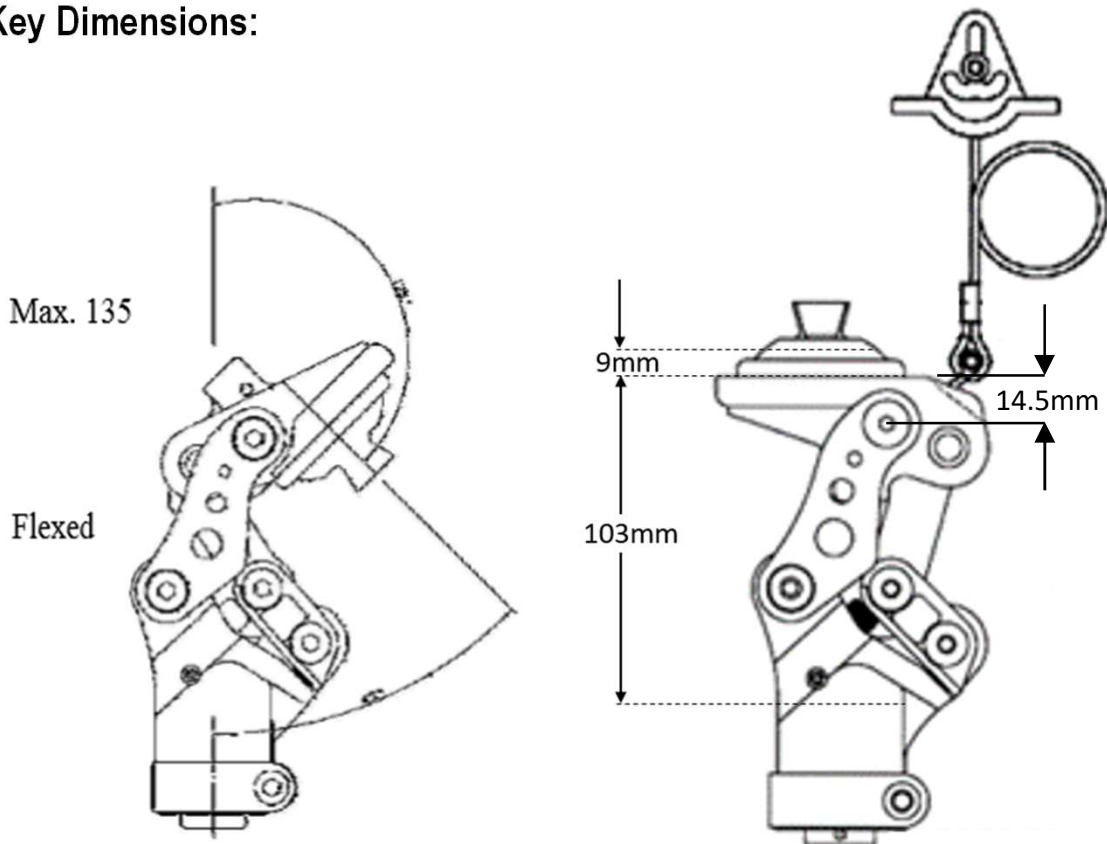
Pull out opposite side bar along with fourth and fifth axes. Stance flexion bumpers should be accessible for servicing.



## 9 Technical Specification

- Operating & Storage Temperature Range: -10°C to 50°C ( 14°F to 122°F)
- Weight (Pyramid / Lotus): 847g / 861g
- Recommended Activity: K1, K2
- Maximum User Weight: 125kg (275lbs)
- Maximum flexion angle: 135 degrees
- Proximal Alignment attachment: Rotatable Male Pyramid  
Lotus Adapter
- Distal Alignment attachment: Tube Clamp
- Tube clamp torque setting: 12Nm
- Pyramid Center Bolt: 18Nm
- Build Height (Pyramid / Lotus): 112mm / 118.3
- **Materials: Aluminum Alloy, Stainless Steel, Steel, Rubber**

### Key Dimensions:



Build Height:  
Pyramid = 112mm  
Lotus = 118.3mm

---

## 10 Warranty

Warranted for 2 years from the date of invoice by ST&G.

The user should be aware that changes or modifications not approved will void the warranty.

---

## 11 Liability

The manufacturer recommends using the device only under the specified conditions and for the intended purposes. The device must be maintained according to the instructions for use supplied with the device. The manufacturer is not liable for damage caused by the component combinations that were not authorized by the manufacturer.



### CE Conformity

This product meets the requirements Council EU 2017/745 (EU) for medical products. This product has been classified as a class I product according to the classification criteria outlined in appendix IX of the guidelines. Please keep this manual in safe place for future use.

### Useful Life

Service life of the product is covered by the warranty period.

### Disposal

The device and its packaging must be disposed of in accordance with respective national/local environmental regulations.

**L1324 IFU REV F (4-30-25)**